ISO/TC 84/WG 3 ad hoc 5 Needle-free injectors for medical use N11

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Summary of WG3 ad hoc 5 Jet Injectors by Harold Yeager, Eli Lilly and Company

Summary of WG3-Adhoc 5: Jet Injectors, 28 July, 1999

I Safety

Tissue Response
Pharmacokinetics
Injection Site Trauma
Pain Metrics
Misuse/Injury of High Pressure Device
Biocompatibility
Cross contamination
Disposable components
Changing policies

Accuracy Requirements

II Preconditioning/Testing

Temperature
Humidity
Storage
Stability and Aging
Free Fall
Empty
Loaded
Armed

Cleaning

/. Chemical Resistance

Lifecycle protocol

Time

Frequency

Skin model

Number of injections

Assessment method

Laboratory

Pressure and Velocity Curves Reproducibility and Repeatability

Clinical Data

EMI/RF/Vibration

III Scientific Understanding

Injection Pressure Profile
Injection Velocity Profile
Injection Duration
Injection phase
Relaxation phase
Depth and Dispersion

IV Labeling

V Product Options

Single versus Multi-dose Container closure Filling method Dosing Adjustments or Increments Consumer Product Clinical Product

VI User Interactions

Contact Pressure with Skin
Orientation / Contact Angle with Skin
Performance as f(device orientation)
Portability
Noise/Discretion
Size and Weight

Jet Injector General Requirements

Requirement	When the Injector is ready for injection, the medicinal product container shall
•	allow visibility of all the deliverable volume.
Compliance	TBD
Requirement	The Injector shall be provided with a residual scale or other means, indicating the remaining amount of medicinal product. It shall be possible to determine whether sufficient medicinal product remains in order to administer the maximum pre-settable dose.
Compliance	TBD
Requirement	The Injector shall indicate the pre-set dose.
Compliance	TBD
Requirement	The Injector shall indicate, at least by visual means, that it is ready for injection. There shall be an indication of the pre-setting procedure by tactile or auditory means.
Compliance	TBD
Requirement	The state of the Injector, when ready to deliver a dose, shall be different to its state when the dose has been delivered. The difference shall be visible.
Compliance	TBD
Requirement Compliance	The Injector shall indicate, by visual or auditory or tactile means, that the injection stroke has been completed. TBD
Requirement	If the Injector is designed for variable doses, it shall be designed so that it is impossible to deliver a second dose after delivery of the first dose without a second pre-setting operation.
Compliance	TBD
Requirement	The Injector shall be so designed that it: - does not allow a larger dose to be pre-set than left in the container or - indicates the amount of drug delivered or - indicates the amount of drug not delivered of the pre-set dose.
Compliance	TBD